Module STARK CLE-80-1000, CLE-80-2000 CLASSIC

Module CLE

Product description

- The round shape downlight solution
- Designed for simple and cost-effective downlight fixtures
- No reflector or additional module housing required
- Efficacy of the module up to 139 lm/W
- High colour rendering index CRI > 80
- Small colour tolerance MacAdam 3④
- Colour temperatures 3,000 and 4,000 K
- Long life-time: 50,000 hours, 5-year guarantee

Standards, page 3

For colour temperatures and tolerances, page 6

CLE 80-1000

CLE 80-2000

Typical application

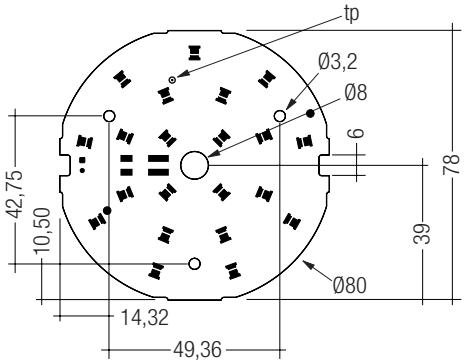
RoHS

Module STARK CLE-80-1000, CLE-80-2000 CLASSIC

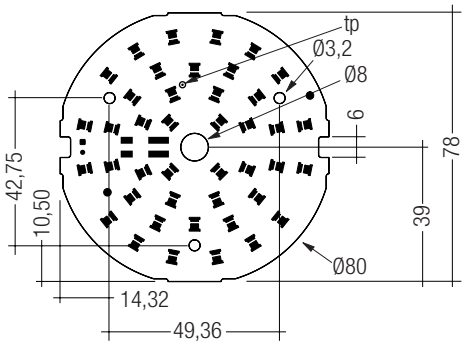
Module CLE

Technical data

Beam characteristic	120°
Ambient temperature ta	-25 … +45 °C
Typ. tp point	65 °C
Risk group (EN 62471:2008)	1
Type of protection	IP00



CLE 80-1000



CLE 80-2000

Ordering data

Type	Article number	Colour temperature	Packaging, carton	Weight per pc.
STARK-CLE-80-1000-830-CLA	**89602001**	3,000 K	20 pc(s).	0.014 kg
STARK-CLE-80-1000-840-CLA	**89602002**	4,000 K	20 pc(s).	0.013 kg
STARK-CLE-80-2000-830-CLA	**89602003**	3,000 K	20 pc(s).	0.025 kg
STARK-CLE-80-2000-840-CLA	**89602004**	4,000 K	20 pc(s).	0.025 kg

Specific technical data

Type	Photo-metric code	Typ. luminous flux at tp = 25 °C①	Typ. luminous flux at tp = 65 °C①	Typ. forward current①②③	Min. forward voltage at tp = 65 °C	Max. forward voltage at tp = 25 °C	Typ. power consumption at tp = 65 °C①	Luminous efficacy module at tp = 25 °C	Luminous efficacy module at tp = 65 °C	Luminous efficacy system at tp = 65 °C	Colour rendering index CRI	Energy classifi-cation
STARK-CLE-80-1000-830-CLA	830/349	980 lm	930 lm	350 mA	20.8 V	24.5 V	7.5 W	127 lm/W	124 lm/W	104 lm/W	> 80	A+
STARK-CLE-80-1000-840-CLA	840/349	1,070 lm	1,020 lm	350 mA	20.8 V	24.5 V	7.5 W	139 lm/W	136 lm/W	114 lm/W	> 80	A++
STARK-CLE-80-2000-830-CLA	830/349	1,960 lm	1,860 lm	700 mA	20.8 V	24.5 V	14.9 W	128 lm/W	125 lm/W	106 lm/W	> 80	A+
STARK-CLE-80-2000-840-CLA	840/349	2,140 lm	2,040 lm	700 mA	20.8 V	24.5 V	14.9 W	139 lm/W	137 lm/W	116 lm/W	> 80	A++

① Tolerance range for optical and electrical data: ±10 %.

② Max. permissible repetitive peak current for CLE-80-1000: 540 mA. Max. permissible repetitive peak current for CLE-80-2000: 1,080 mA.

③ Max. permissible surge current for CLE-80-1000: 0.72 A, duration max. 10 ms. Max. permissible surge current for CLE-80-2000: 1.44 A, duration max. 10 ms.

④ Integrated measurement over the whole module.

Standards
IEC 62031
IEC 62471
IEC 61000-4-2
IEC 62717

Photometric code

Key for photometric code, e. g. 830 / 449

1st digit		2nd + 3rd digit	4th digit	5th digit	6th digit	
Code	CRI	Colour temperature in Kelvin x 100	McAdam initial	McAdam after 25% of the life-time (max. 6,000h)	Lumen maintanance after 25% of the life-time (max.6000h)	
					Code	Remaining lumen
7	67 – 76				7	≥ 70 %
8	77 – 86				8	≥ 80 %
9	87 – ≥90				9	≥ 90 %

Thermal design and heat sink
The rated life of LED products depends to a large extent on the temperature. If the permissible temperature limits are exceeded, the life of the CLE will be greatly reduced or the CLE may be destroyed.

tp point, ambient temperature and life-time
The temperature at tp reference point is crucial for the light output and life-time of a LED product.

For CLE a tp temperature of 65 °C has to be complied in order to achieve an optimum between light output and life-time.

Compliance with the maximum permissible reference temperature at the tp point must be checked under operating conditions in a thermally stable state. The maximum value must be determined under worst-case conditions for the relevant application.

The tc and tp temperature of LED modules from Tridonic are measured at the same reference point.

Mounting instruction

None of the components of the CLE (substrate, LED, electronic components etc.) may be exposed to tensile or compressive stresses.

Max. torque for fixing: 0.5 Nm.

The LED modules are mounted with 3 screws per module.
In order not to damage the modules only rounded head screws and an additional plastic flat washer should be used.

Chemical substance may harm the LED module. Chemical reactions could lead to colour shift, reduced luminous flux or a total failure of the module caused by corrosion of electrical connections.

Materials which are used in LED applications (e.g. sealings, adhesives) must not produce dissolver gas. They must not be condensation curing based, acetate curing based or contain sulfur, chlorine or phthalate.
Avoid corrosive atmosphere during usage and storage.

EOS/ESD safety guidelines

The device / module contains components that are sensitive to electrostatic discharge and may only be installed in the factory and on site if appropriate EOS/ESD protection measures have been taken. No special measures need be taken for devices/modules with enclosed casings (contact with the pc board not possible), just normal installation practice. Please note the requirements set out in the document EOS / ESD guidelines (Guideline_EOS_ESD.pdf) at: http://www.tridonic.com/esd-protection

Heat sink values

CLE-80-1000

ta	tp	Forward current	$R_{th, hs-a}$	Cooling area
25 °C	65 °C	350 mA	Self cooling	
35 °C	65 °C	350 mA	Self cooling	
45 °C	65 °C	350 mA	Self cooling	

CLE-80-2000

ta	tp	Forward current	$R_{th, hs-a}$	Cooling area
25 °C	65 °C	700 mA	2.0 K/W	333 cm²
35 °C	65 °C	700 mA	1.5 K/W	444 cm²
45 °C	65 °C	700 mA	1.0 K/W	666 cm²

Notes
The actual cooling surface can differ because of the material, the structural shape, outside influences and the installation situation. Depending on the heat sink a heat conducting paste or heat conducting film might be necessary to keep the specified tp temperature.

Thermal behaviour

storage temperature	-30 … +80 °C
operating temperature ta	-25 … +45 °C
tp (at typ. current)	65 °C
tc max. (at typ. current)	75 °C
max. humidity*	0 … 70 %

* not condensed

Life-time, lumen maintenance and failure rate

The light output of an LED Module decreases over the life-time, this is characterized with the L value.
L70 means that the LED module will give 70 % of its initial luminous flux.
This value is always related to the number of operation hours and therefore defines the life-time of an LED module.

As the L value is a statistical value and the lumen maintenace may vary over the delivered LED modules.
The B value defines the amount of modules which are below the specific L value, e.g. L70B10 means 10 % of the LED modules are below 70 % of the inital luminous flux, respectivly 90 % will be above 70 % of the initial value. In addition the percentage of failed modules (fatal failure) is characterized by the C value.

The F value is the combination of the B and C value. That means for F degradation and complete failures are considered, e.g. L70F10 means 10 % of the LED modules may fail or be below 70 % of the initial luminous flux.

Lumen maintenance for CLE-80-1000

Forward current	tp temperature	L90 / F10	L90 / F50	L80 / F10	L80 / F50	L70 / F10	L70 / F50
350 mA	65 °C	16,500 h	38,000 h	31,000 h	50,000 h	48,000 h	50,000 h

Lumen maintenance for CLE-80-2000

Forward current	tp temperature	L90 / F10	L90 / F50	L80 / F10	L80 / F50	L70 / F10	L70 / F50
700 mA	65 °C	27,000 h	50,000 h	50,000 h	50,000 h	50,000 h	50,000 h

Life-time declarations are informative and represent no warranty claim.

Selection of the LED Driver

CLE modules can be operated either from SELV LED Drivers or from LED Drivers with LV output voltage.

CLE modules are basic isolated up to 150 V against ground and can be mounted directly on earthed metal parts of the luminaire. If the max. output
voltage of the LED Driver (also against earth) is above 150 V, an additional isolation between LED module and heat sink is required (for example by isolated thermal pads) or by a suitable luminaire construction.
At voltages > 60 V an additional protection against direct touch (test finger) to the light emitting side of the module has to be guaranteed. This is typically achieved by means of a non removable light distributor over the module.

Electrical supply/choice of LED Driver

CLE modules from Tridonic are not protected against overvoltages, overcurrents, overloads or short-circuit currents. Safe and reliable operation can only be guaranteed in conjunction with a LED Driver which complies with the relevant standards. The use of LED Driver from Tridonic in combination with CLE modules guarantees the necessary protection for safe and reliable operation.

If a LED Driver other than Tridonic is used, it must provide the following protection:

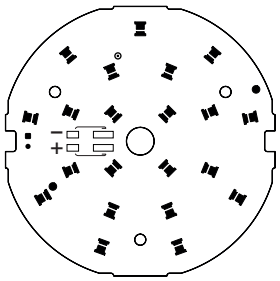
- Short-circuit protection
- Overload protection
- Overtemperature protection

CLE modules must be supplied by a constant current LED Driver. Operation with a constant voltage LED Driver will lead to an irreversible damage of the module.

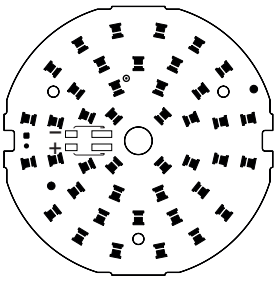
Wrong polarity can damage the CLE.

With parallel wiring tolerance-related differences in output are possible (thermal stress of the module) and can cause differences in brightness. If one module fails, the remaining modules may be overloaded.

Wiring CLE-80-1000

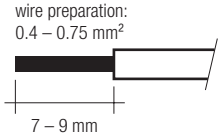


Wiring CLE-80-2000



Wiring type and cross section

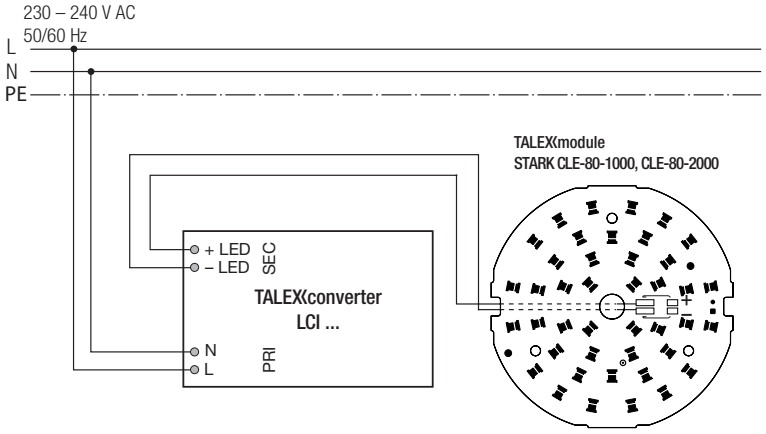
The wiring can be solid cable with a cross section of 0.4 to 0.75 mm².
For the push-wire connection you have to strip the insulation (7–9 mm).
Loosen wire through twisting and pulling.



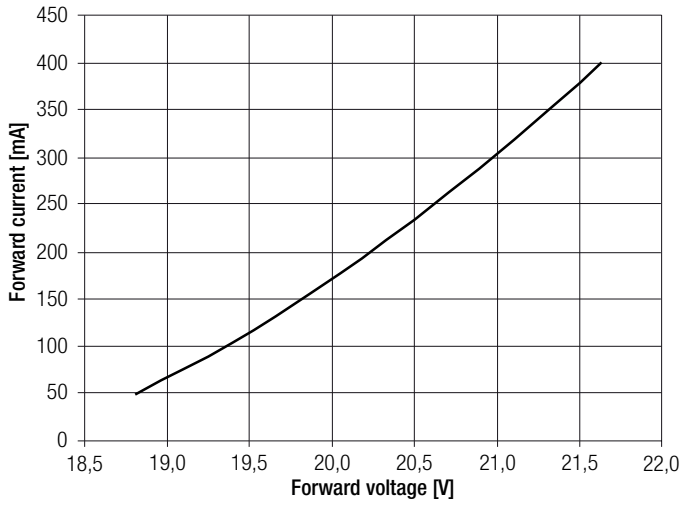
Release of the wiring

Press down the “push button” and remove the cable from front.

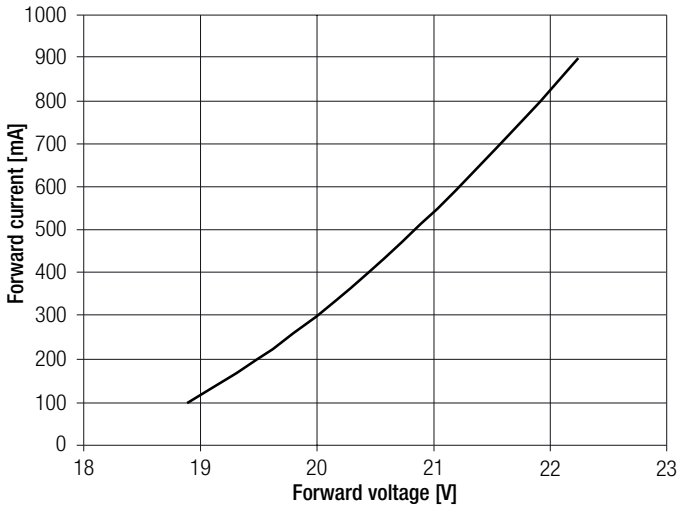
Wiring example

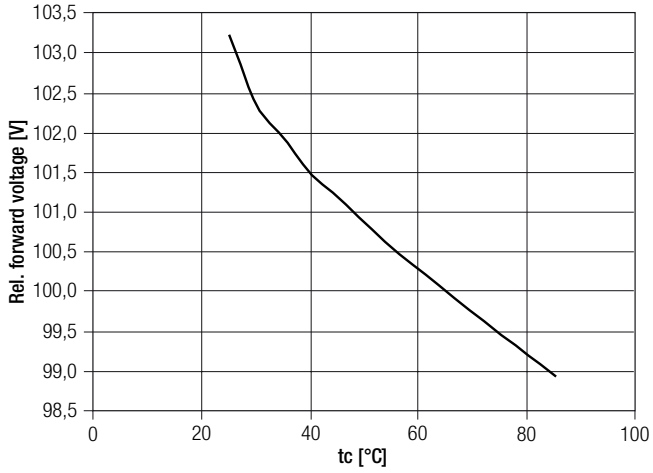


Forward current vs. forward voltage (CLE-80-1000)

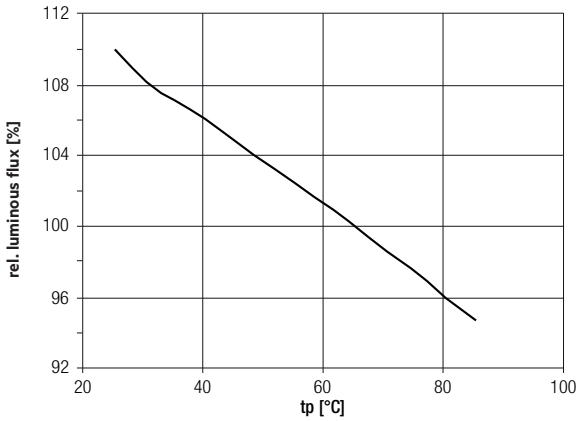


Forward current vs. forward voltage (CLE-80-2000)

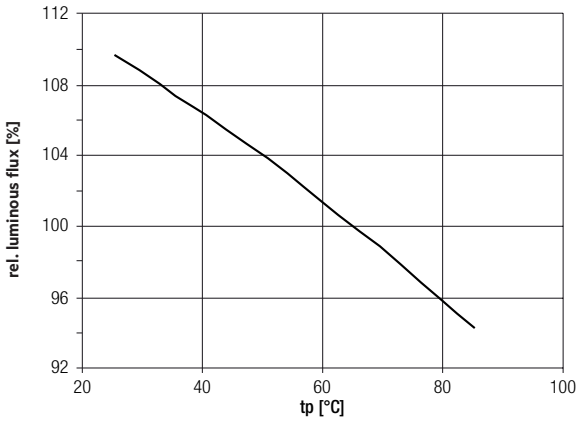




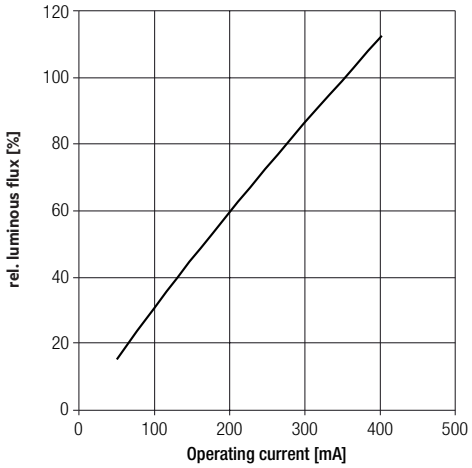
Relative luminous flux CLE-80-1000



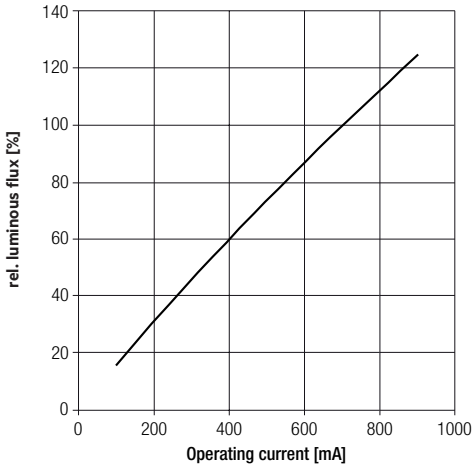
Relative luminous flux CLE-80-2000



Relative luminous flux vs. operating current (CLE-80-1000)



Relative luminous flux vs. operating current (CLE-80-2000)

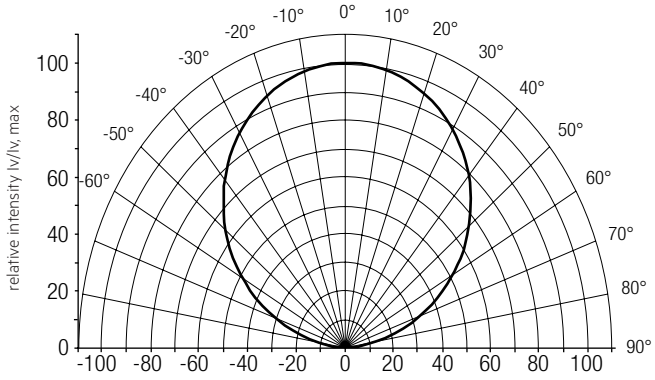


The diagrams based on statistic values.
The real values can be different.

Optical characteristics CLE

The optical design of the CLE product line ensures optimum homogenity for the light distribution.

Light distribution



The colour temperature is measured over the complete module. The single LED light points can be outside of 3SDCM.
To ensure an ideal mixture of colours and a homogenious light distribution a suitable optic (e. g. PMMA diffuser) and a sufficient spacing between module and optic (typ. 5 cm) should be used.

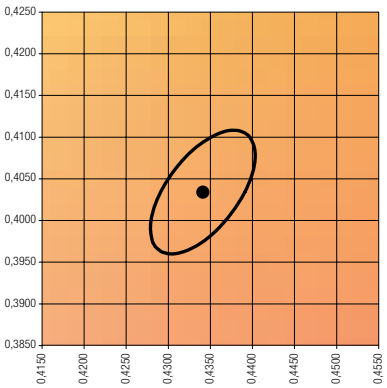
3D-Data, photometric data and Design-in guide available on request or go to www.tridonic.com

Coordinates and tolerances according to CIE 1931

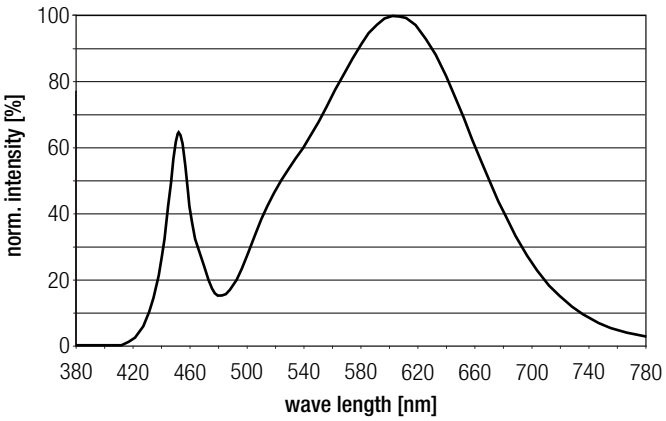
The specified colour coordinates are measured integral by a current impulse with typical values of module and a duration of 100 ms.
The ambient temperature of the measurement is ta = 25 °C.
The measurement tolerance of the colour coordinates are ± 0.01.

3,000 K

	x0	y0
Centre	0.4344	0.4032

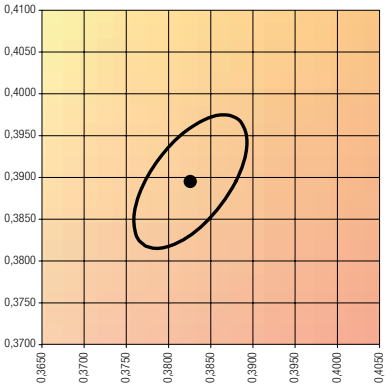


MacAdam Ellipse: 3SDCM



4,000 K

	x0	y0
Centre	0.3825	0.3796



MacAdam Ellipse: 3SDCM