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Technical Design-in Guide

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TALEX engine STARK SLE PREMIUM

TRIDONIC Table of Contents

Table of contents

Description	4
Complete system solution	4
Creative freedom	5
	5
	5
Summary of the chapters	6
System overview	6
	6
	0
	0
Ordering information and sources	7
System Overview	8
Oversting functions	ö
	20
Versions	21
Standards and directives	23
Machanical aspects	25
	25 25
Dimensional drawings modules	31
Electrical aspects	24
	34 34
Connections on the LED control gear	35
Wiring diagrams	36
Ontigal Appage	40
	4 0 40
Coordinates and tolerances	41
Reflector design and beam characteristics	. 44
Thermal aspects	46
	40 46
Passive and active cooling	47
Fan connection and temperature measurement	49
Ordering information and sources	51
Article numbers	51 51
Partners	54
Tridonic sales organisation	58
Additional information	58

Description

A new era has dawned with TALEXX LEDs. Now, high-quality light and optimum efficiency are no longer mutually exclusive. The versatile system solutions from Tridonic provide the basis for lighting designs that are futureproof, economical and eco-friendly in a wide range of applications. LEDs are showing their strengths in retail outlets, offices, hotels and restaurants.

If you are designing a luminaire to work with LEDs there are certain differences compared to designs with conventional light sources that you need to be aware of. We have written this design guide to help you understand these differences. It answers all the most important questions you may have, such as the right mechanical design, thermal management and optical conditions.

Complete system solution

LEDs offer major benefits for general illumination tasks - they are versatile, highly energy-efficient and virtually maintenance-free. With TALEXXengine STARK SLE PREMIUM you get a complete system solution for downlights from a single source, consisting of three perfectly matched components: LED module, LED control gear and ready-made cables for connecting the module and the LED control gear.

TALEXXengine STARK SLE PREMIUM offers impressive benefits:

- Controllable and dimmable white light (tunable white)
- ▶ High system efficiency of up to 65 lm/W at tp=65°C.
- Excellent colour rendering (CRI > 90)
- Standardised lumen packages for precise lighting planning
- Integrated interfaces such as DALI
- High reproducible colour quality
- Configuration of individual light colours
- High life time 50,000 hours at L70 (t_c=65°C)
- Compliance with the mechanical and electrical standards of the luminaire industry
- Energy efficiency class A

1 NOTICE

Please note:

The TALEXXmodule STARK SLE PRE KIT components form a matched and calibrated unit. Therefore it is not allowed to separate and operate the components in different combinations!

All information in this guide has been produced with the utmost care.

However, the guide is subject to change without notice. Errors and omission excepted. Tridonic does not accept liability for possible damage resulting from the use of this guide.

The latest version of this guide can be found at led.tridonic.com or from your sales partner

Creative freedom

With one product you can cover a very wide range of lighting tasks that up to now would have been impossible because of the dimensions or thermal management of traditional light sources. The broad TALEXXengine STARK SLE PREMIUM portfolio offers the right solution for any application. You can find the right functionality to meet any requirements - from the non-dimmable basic version in different white tones to fully controllable and dimmable white light (tunable white) in the colour temperature range from 2,700 K to 6,500 K. In addition, there are special light colours available, for example for presenting fresh produce, meat and bread, and specific colours from the RGB spectrum.

Perfect white light

A uniform crystal clear colour impression is very important particularly for wide-area lighting. TALEXX LEDs with their exceptional white light quality, their high luminous efficacy and their balanced distribution of light give luminaire designers a completely new tool. They provide instant light, free of ultra-violet or infra-red radiation, and constant colour.

Excellent economy

Compared with a lighting installation equipped with conventional light sources, TALEXX LEDs reduce energy consumption by up to 40 percent, and their long life significantly reduces maintenance and repair costs. Discover the new world of light with TALEXX LEDs.

Summary of the chapters

To make it easier to find your way around the Design-in Guide we have grouped the information on the TALEXXengine STARK SLE PREMIUM systems into chapters.

The guide begins with a system overview in which the different versions of the system are presented. The mechanical, electronic, optical and thermal aspects of the components are then described. At the end of the Design-in Guide you will find ordering information and sources.

System overview

The TALEXXengine STARK SLE PREMIUM system is available with different properties and functions. The relevant components can be clearly assigned by their type codes.

Mechanical aspects

Depending on the particular situation, the LED control gear can be installed in the luminaire casing (in-built) or outside the casing (remote). Dimensional drawings and installation instructions will help you take account of the requirements of the particular situation.

Electrical aspects

Special Tridonic connecting cable is available to ensure efficient and reliable connection between the modules and the LED control gear.

All the connection options, the connections between the LED control gear and the power supply and the connections of the control lines are shown in relevant wiring diagrams.

Optical aspects

The overall efficiency of the system is improved by choosing a reflector with suitable optical properties (e.g. beam angle) and dimensions.

This chapter provides information to support customer-specific reflector design.

Thermal aspects

The system modules have been designed to operate with a passive or active heat sink and can be mounted directly on such a suitable heat sink.

In the case of active cooling the fan can be connected directly to the module or LED control gear depending on the version.

Ordering information and sources

The ordering information for the components and the sources for heat sinks, reflectors and accessories can be found at the end of the document.

System Overview

Overview

The TALEXXengine STARK SLE PREMIUM system is available in two different lumen packages:

Properties and functions	STARK SLE PREMIUM KIT
Colour temperature ⁽¹⁾	2,700 K to 6,500 K Tunable white (controllable and dimmable colour temperatures)
Luminous flux	2,050 lm or 1,350 lm
Colour rendering / colour tolerance	CRI > 90 / MacAdam 3 SDCM
System efficiency	65 lm/W
DALI	Device Type 8 ⁽²⁾
switchDIM	yes
colourSWITCH	yes

⁽¹⁾ Application-specific changes to the colour temperature are possible. The colour temperature can be fixed or can be varied on the basis of PI-LED® technology. PI-LED® is a trademark of Lumitech. PI-LED® technology enables the perfect light colour to be set on site for the specific application.

Further information on application-specific colours is available on request.

⁽²⁾ The system supports DALI device type 8 to change the colour temperature. Supported colour types according to DALI-Device Type 8:

- xy-coordinates
- colour temperature t_c

Components

A uniform naming concept has been adopted for the components. The system TALEXXengine STARK SLE PREMIUM comprises the following components:

- STARK SLE-PRE-KIT (LMAI + SLE module with housing) and STARK SLE-PRE-W/OH-KIT (LMAI + SLE module without housing)
- TALEXXconverter
- TALEXXaccessories CONNECT Cable (between LMAI and SLE Module) lengths of up to 0.5 m are approved for connecting cables. Tridonic offers cables with a length of 0.2 m.

1 NOTICE

STARK SLE-PRE-KIT and/or STARK SLE-PRE-W/OH-KIT must be operated with the LCAU 2x020/048 LED control gear!

Efficiency of the modules

The high efficiency of STARK SLE PREMIUM KIT results not only in energy savings but also to a reduction in the thermal load. This means that smaller heat sinks can be used and more compact luminaires can be designed.

Area of application

- All the components of the STARK SLE PREMIUM KIT system comply with the protection requirements of IP20. The system is therefore suitable for indoor applications.
- STARK SLE PREMIUM KIT complies with system protection class II.
- > The STARK SLE PREMIUM KIT modules meet the requirements of protection class III.

Operating functions

TALEXXengine STARK SLE PREMIUM offers a wide range of settings for colour temperature and dimming level. Different controllers are available. The controllers are connected directly to the LED control gear.

Central control via the LED control gear

Control via DALI or a switchDIM switch is achieved by connecting these devices to the LED control gear.

The factory preset for colour temperature is 2,700 K, the factory preset for light intensity is 100%.

Control via DALI

A CAUTION!

The control line must be installed in accordance with the relevant directives on low voltage.

The control input is protected against polarity reversal and against accidental connection to mains voltage up to 264 V AC.

For DALI control the light modules are digitally controlled via the DALI signal (16-bit Manchester Code). The predefined colour temperatures and dimming level can be changed via DALI.

Control via switchDIM

A conventional double pushbutton switch can be used for control via switchDIM. One of the pushbuttons is used to set the colour temperature, the other to set the dimming level.

Pushbuttons with glow lamps affect the switchDIM, colourTEMPERATURE and colourSWITCH functions and should therefore not be used for this purpose.

For control via a switchDIM switch different settings can be made:

- Setting for the colour temperature via colourTEMPERATURE mode or colourSWITCH mode with 8 predefined values between 2700 K and 6500 K.
- Stepless setting for the dimming level between 15% and 100%.

The colourTEMPERATURE mode and colourSWITCH mode differ in the position of the individual colour values along the Planckian curve. The colourTEMPERATURE mode is designed to meet the requirements of general and shop illumination, whereas the colourSWITCH mode is designed for food lighting.

On start-up the device first activates colour temperature setting in the colourTEMPERATURE mode. The starting values are a colour temperature of 2700 K and a dimming level of 100%.

colourTEMPERATURE mode



Location of the colour temperatures along the Planckian curve

(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
2.700 K	3.000 K	3.500 K	4.000 K	4.500 K	5.000 K	5.700 K	6.500 K

colourSWITCH mode



Location of the defined colour temperatures

(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
Gold (2,700 K) for bread and cakes	2,800 K fruit and vegetables	3,000 K	Fish x = 0.38 y = 0.38	Cheese yellow x = 0.35 y = 0.38	5,000 K	CM x = 0.3630 y = 0.3070	CM+ x = 0.3827 y = 0.2960

Setting the colour temperature

The procedure for setting the colour temperature is identical for both the colourTEMPERATURE mode and the colourSWITCH mode:

> Press the pushbutton briefly (approx. 1 s) to advance the colour temperature by one value

İ NOTICE

Once the maximum value has been reached, the next press takes you directly back to the minimum value.

Changing the mode

To toggle between colourTEMPERATURE mode and colourSWITCH mode you need to hold down the pushbutton. After 10 and 15 seconds the device will flash briefly. These are known as the 1st and 2nd flashing phases. Depending on the flashing phase in which the pushbutton is released (1st or 2nd), the changes are as follows:

- 1st flashing phase (after about 10 s): The device changes from colourTEMPERATURE mode to colourSWITCH mode
- 2nd flashing phase (after about 15 s): The device changes from colourSWITCH mode to colourTEMPERATURE mode

If the pushbutton is released more than 5 seconds after the 2nd flashing phase this cannot be assigned to either flashing phase and will be ignored.

This can be used to avoid incorrect entries.

If the right time for releasing the pushbutton has passed all you need to do is to allow the appropriate time to elapse and start the process again.

Changing predefined colour temperatures and dimming levels

The predefined colour temperatures and dimming levels in colourTEMPERATURE mode and colourSWITCH mode can be changed via the MasterConfigurator. Any x and y values within the two limit values of 2700 K and 6500 K can be selected for the colour temperature. Either a colour value along the Planckian curve can be selected or x and y values can be entered directly. Up to 16 scenes can be individually defined. These scenes are stored in the LED control gear. They can then be recalled via DALI and switchDIM.

A DALI environment is needed for the configuration (power supply, DALI USB). For more information on the procedure see the masterCONFIGURATOR handbook.

Setting the dimming level

The dimming level is set with the other of the two pushbuttons. The procedures for the colourTEMPERATURE mode and the colourSWITCH mode are identical:

- Press the pushbutton briefly (approx. 1 s) to switch the LED control gear on or off
 The last values set for the colour temperature and the dimming level will be recalled when the LED control gear is switched on again
- Hold down the pushbutton (> 1 s) to change the dimming level

I NOTICE

The dimming direction (fade direction) changes automatically with each dimming operation.

Synchronising the dimming level

Synchronising involves setting all the connected light modules to a uniform dimming level and a uniform dimming direction.

Hold down the pushbutton (> 10 s) to synchronise all the connected devices to a uniform colour temperature and a uniform dimming level

Local control via the LMAI

Control via a push potentiometer or a floating pushbutton (make contact) is achieved by connecting these devices to the LMAI.

A mains reset is needed if a new control element is connected so that this new control element can be correctly detected.

Control via push potentiometer

High-resistance potentiometers may give results that are not accurate enough. Tridonic recommends low-resistance potentiometers. The potentiometer must have the following characteristics:

- max. resistance 10 kOhm
- linear characteristic curve
- series resistance of 680 Ohm



There are two possible operating modes for control via a push potentiometer:

- Stepless setting for the colour temperature between 2,700 K and 6,500 K.
- Stepless setting for the dimming level between 15 % and 100%.

The potentiometer has two stop points:

- The full-left setting corresponds to the minimum values (a colour temperature of 2700 K and a dimming level of 15%)
- the full-right setting corresponds to the maximum values (6500 K and 100%).

On start-up the device first activates light intensity setting. The settings can be saved using two different methods:

- with a short keystroke
- with Automatic Saving (if no changes are made settings are automatically saved after 5 minutes)

colourSWITCH range



Stepless setting for the colour temperature in the colourSWITCH range between 2700 K and 6500 K.

Setting the colour temperature

- > Turn the potentiometer to the right to increase the colour temperature
- > Turn the potentiometer to the left to reduce the colour temperature

Setting the dimming level

- > Turn the potentiometer to the right to increase the dimming level
- > Turn the potentiometer to the left to reduce the dimming level

Redefining the maximum dimming level

The factory default for the maximum dimming level is 100%. This value can be changed.

- > Turn the potentiometer to the right or left to set the required dimming level
- > Hold down the pushbutton (> 10 s) to store the selected dimming level as the new maximum dimming level

1 NOTICE

The maximum dimming level can be redefined even if it has already been changed. Please note however that the displayed dimming level does not relate the a maximum dimming level of 100% but to the previously redefined maximum dimming level. This must be taken into consideration during the visual inspection.

Resetting the maximum dimming level to the default value

- Turn the potentiometer to its full-right position
- ▶ Hold down the pushbutton (> 10 s) to store 100% as the maximum dimming level

Changing the operating mode

Push down on the potentiometer to switch from setting the colour temperature to setting the dimming level or vice versa

1 NOTICE

When you switch between operating modes the displayed light values initially remain the same and may not correspond to the setting of the potentiometer. Briefly turning the potentiometer allows the device the detect the correct value and adjust the displayed light values.

Control via a floating pushbutton (make contact)

For control via a floating pushbutton (make contact) different settings can be made:

- Setting the colour temperature via colourTEMPERATURE mode or colourSWITCH mode with 8 predefined values between 2700 K and 6500 K.
- Setting the dimming level to one of 10 predefined values between 15% and 100%.

The colourTEMPERATURE mode and colourSWITCH mode differ in the position of the individual colour values along the Planckian curve. The colourTEMPERATURE mode is designed to meet the requirements of general and shop illumination, whereas the colourSWITCH mode is designed for food lighting. On start-up the device first activates colour temperature setting.

Once the maximum value has been reached, the next press takes you directly back to the minimum value. The change from maximum to minimum value is indicated by brief flashing of the light module.

colourTEMPERATURE mode



Location of the colour temperatures along the Planckian curve

(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
2.700 K	3.000 K	3.500 K	4.000 K	4.500 K	5.000 K	5.700 K	6.500 K

colourSWITCH mode



Location of the defined colour temperatures

(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
Gold (2,700 K) for bread and cakes	2,800 K fruit and vegetables	3,000 K	Fish x = 0.38 y = 0.38	Cheese yellow x = 0.35 y = 0.38	5,000 K	CM x = 0.3630 y = 0.3070	CM+ x = 0.3827 y = 0.2960

Setting the colour temperature

The procedure for setting the colour temperature is identical for both the colourTEMPERATURE mode and the colourSWITCH mode:

> Press the pushbutton briefly to advance the colour temperature by one value

Setting the dimming level

The procedure for setting the dimming level is identical for both the colourTEMPERATURE mode and the colourSWITCH mode:

> Press the pushbutton briefly to advance the dimming level by one value

Changing the mode

To toggle between the different setting options hold down the pushbutton. After 2, 10 and 15 seconds the device will flash briefly. These are known as the 1st, 2nd and 3rd flashing phases. Depending on the flashing phase in which the pushbutton is released (1st, 2nd or 3rd), the changes are as follows:

- 1st flashing phase (after about 2 s): The device toggles between setting the colour temperature and setting the dimming level
- 2nd flashing phase (after about 10 s): The device changes from colourSWITCH mode to colourTEMPERATURE mode
- 3rd flashing phase (after about 15 s): The device changes from colourTEMPERATURE mode to colourSWITCH mode

1 NOTICE

If the pushbutton is released more than 5 seconds after the 2nd flashing phase this cannot be assigned to either flashing phase and will be ignored.

This can be used to avoid incorrect entries.

If the right time for releasing the pushbutton has passed all you need to do is to allow the appropriate time to elapse and start the process again.

Only one setting change is possible per switching operation.

For example, to switch from colour temperature to dimming level and from colourTEMPERATURE mode to colourSWITCH mode you must activate flashing phase 1 and then flashing phase 3.

When selecting a flashing phase you must bear in mind the initial settings.

If the device is already in colourSWITCH mode then flashing phase 2 will not result in a change. The same applies to colourTEMPERATURE mode and flashing phase 2.

Type codes

Type code for modules

The following type code is used to identify the modules. The table shows reference codes and their meaning for the STARK SLE-PRE-W/OH-KIT.

STARK	-	SLE	-	2000	-	927 - 965	-	PRE	-	W/OH	-	ΚΙΤ
Product		Form		Luminous flux		CRI 90 Colour temperature between 2,700 and 6,500 K		Version		without housing		Bundled with LMAI

The STARK SLE PRE KIT components form a matched and calibrated unit. Therefore it is not allowed to separate and operate the components in different combinations!

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There is a label on the TALEXXconverter LMAI 044/0500 with the corresponding module information.

Code: 89601742 Type: STARK-SLE-2000-927-965-PRE-KIT Batch: 654363					
Only use with matching LED module!					
Module Nr.: 7.3 Module Batch.: 1254587					
Date: 31.01.2013					

Type code for LED control gear

The following type code is used to identify the LED control gear:

Type code for LED control gear for LCAU 2x020/0048 ... or example

Reference	LCAU	2x020	1	0048
Meaning	LED control gear, constant current	Power in W		Voltage in V

The precise type designation for the LED control gear is given on the type plate on the LED control gear.

Versions

TALEXXengine STARK SLE PREMIUM

The TALEXXengine STARK SLE PREMIUM system is packed with completely new functions such as tunable white. The colour temperature can be changed smoothly between 2,700 K and 6,500 K to meet the specific needs of the relevant application.

Characteristics:

- A colour temperature between 2,700 K and 6,500 K that can be set along the Planckian curve
- Different functions packed in a system for individual lighting solutions
- Constant colour temperature over the entire dimming range
- Constant luminous flux
- Lumen values: 2,050 lm or 1,350 lm
- Colour rendering index CRI > 90
- Very small MacAdam 3 SDCM colour tolerance
- System efficiency of up to 65 Im/W with high energy savings
- Option for operating a 12 V active cooling system
- Temperature monitoring
- Plug'n Play connection between STARK SLE PREMIUM KIT and TALEXXconverter

Control functions:

- DALI Device Type 8
- switchDIM
- colourSWITCH

Combinations

The STARK SLE PREMIUM KIT version can be combined as follows:

TALEXXmodule	Luminous flux	TALEXXconverter LCAU 2x020/0048
STARK-SLE-2000-927-965-PRE-KIT	2,050 lm	
STARK-SLE-1400-927-965-PRE-KIT	1,350 lm	

Suitable connecting cables (LCAU - LMAI) are available in the following lengths:

1 m: TALEXXaccessories CONNECT RJ45/RJ45 1.0m

2 m: TALEXXaccessories CONNECT RJ45/RJ45 2.0m

Suitable connecting cable (LMAI - SLE modules):

0.2 m: TALEXXaccessories CONNECT 10PIN PLUG/10PIN PLUG 0.2m

Standards and directives

Standards and directives for modules

The following standards and directives were taken into consideration in designing and manufacturing the modules:

CE

2006/95/EG	Low-voltage directive: Directive relating to electrical equipment for use within certain voltage limits
2004/108/EG	EMC ⁽¹⁾ directive: Directive relating to electromagnetic compatibility

⁽¹⁾ EMC: Electromagnetic compatibility

RoHS

2002/95/EC RoHS⁽¹⁾-Directive: Directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment

⁽¹⁾ RoHS: Restriction of (the use of certain) hazardous substances

Safety

DIN IEC 62031:2008	Safety requirements for LED modules
EN 60598-1:2008 und A11:2009	General requirements and tests for luminaires
EN 60598-2-2:1996 und A1:1997	Luminaires - Part 2. Special requirements; Main section 2: Recessed luminaires
EN 62471:2008	Photo-biological safety of lamps and lamp systems

Safety and performance

EN 61347-1:2009	General and safety requirements
EN 61347-2-13:2007	Special requirements for dc and ac powered electronic operating equipment for LED modules
EN 62384:2007 IEC 62384 A1:2009	Operational requirements

Energy labelling

Standards and directives for LED control gear

The following standards and directives were taken into consideration in designing and manufacturing the LED control gear:

EMI

EN 55015 2008	Limit values measurement methods for radio interference properties of electrical lighting equipment and similar electrical devices
EN 61000-3-2:2005 A1: 2008 und A2:2009	Limit values for harmonic currents (equipment input current < 16 A per conductor)
EN 61000-3-3:2005	Limit values for voltage fluctuations and flicker in low-voltage systems for equipment with an input current < 16 A per conductor that are not subject to any special connection conditions
EN 61547:2001	EMC ⁽¹⁾ requirements

⁽¹⁾ EMC: Electromagnetic compatibility

Safety

EN 50172 2005	Safety lighting systems
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DALI

IEC 62386-101:2009	General requirements, system
IEC 62386-102:2009	General requirements, controller
IEC 62386-207:2009	Special requirements, controller; LED modules
IEC 62386-209:2010	Special requirements, controller; colour control

TRIDONIC Mechanical Aspects

Mechanical aspects

Installation

Installation versions

EOS/ESD safety guidelines

The device/module contains components that are sensitive to electrostatic discharge and may only be installed in the factory and on site if appropriate EOS/ESD protection measures have been taken. No special measures need be taken for devices/modules with enclosed casings (contact with the pc board not possible), just normal installation practice.

Please note the requirements set out in the document EOS/ESD guidelines (Guideline_EOS_ESD.pdf) at: www.tridonic.com/com/en/technical-docs.asp

Depending on the particular situation, the LED control gear can be installed in the luminaire casing (in-built) or outside the casing (remote).





Notes on installation

Depending on the installation situation for the LED control gear and the modules, the following requirements must be met:

- Adequate distance from insulating materials
- Adequate strain relief for closed covering on the LED control gear
- Adequate cooling of the modules (the maximum temperature at the t_c point must not be exceeded)
- Unrestricted exit of light from the modules

Protection measures against damage

Mechanical stress

TALEXX modules contain electronic components that are sensitive to mechanical stress. Such stress should be kept to an absolute minimum. In particular the following mechanical stresses should be avoided as these may cause irreversible damage:

- Pressure
- Drilling,
- Milling,
- Breaking,
- Sawing,
- and similar mechanical processing.

Compressive stresses

The components of the TALEXX modules (circuit boards, glob-top, lenses, electronic components etc.) are sensitive to compressive stresses. The components must not be exposed to compressive stresses.

- ▶ If glass or Plexiglas shields are used make sure that pressure is not exerted on the glob-top.
- Only touch the TALEXX modules at the edges



correct (left) and incorrect (right)

Chemical compatibility

LED modules can be damaged by other materials, if these materials have certain chemical properties. The cause for these damages are different gaseous compounds, which penetrate into the encapsulant of the LED and thereby attack the encapsulant, the color conversion phosphor or the LED chips and can affect the electrical contacts or the substrate.

Application areas for chemical substances

The following are known areas in which chemical substances are used:

- use of protective coating in applications with high relative humidity (outdoor applications),
- encapsulation of LED modules,
- cementing of LED modules,
- sealing of luminaires.

The following materials must be checked for their safety:

- > All components and auxiliaries used in the assembly of the luminaire:
 - » Solvents of adhesives and coatings
 - » Other so-called VOC ("volatile organic compounds")
- > All other additional substances present in the atmosphere:
 - » Outgassing of adhesives, sealants and coatings
 - » Cleaning agents and processing aids (e.g. cutting oils and drilling coolants)

1 HINWEIS

Contact your LED manufacturer for questions about the materials used and possible interactions and risks.

Putting together a "safe list" is not possible due to the complexity of the topic. The following table lists possible contaminants for LED modules, the classes of compounds and examples of possible sources. The list shows the most commonly used materials but does not claim to be complete.

Class of compounds	Chemical names	Occurs in
Acids	 » hydrochloric acid » sulfuric acid » nitric acid » phosphoric acid 	» cleaner» cutting oils
Organic acids	» acetic acid	» RTV silicones» cutting oils» degreaser» adhesives
Alkalis	» ammonia » amines » sodium hydroxide	» detergents» cleaner

TRIDONIC Mechanical Aspects

Organic solvents	 » ethers (e.g. glycol) » ketones (e.g. Methylethylketon) » aldehydes (e.g. formaldehyde) » aromatic hydrocarbons (e.g. xylene and toluene) 	 » cleaner » benzine » petroleum » paints and varnishes
VOC (volatile organic compounds)	 » acetate » acrylates » aldehydes » serve 	 » super glue » all-purpose glue » screw locking varnish » coatings » paints and varnishes
Mineral oils	» hydrocarbons	» machine oil» lubricants
Vegetable oils and synthet. oils	» siloxanes » fatty acids	» silicone oils» linseed oil» fats
Harder, vulcanizer	» sulfur compounds	» seals» sealants» colors

Protection measures for the glob top material

The following guidelines must be observed to avoid damage to the glob-top:

- Make sure that the chemicals used in LED applications are not solvent-based, condensation crosslinked or acetate crosslinked (acetic acid). These give rise to reagents (e.g. solvent vapors, acetic acid) that may damage LED modules or the encapsulant. This applies to chemicals that are used not in the immediate vicinity of the modules (e.g. seals) and also to chemicals that come into direct contact with the modules (e.g. insulating coatings, adhesives).
- To ascertain the chemicals used and the type of cross linking a technical data sheet containing a list of substances must be requested from the manufacturer.

Example of damaged encapsulant material, recognizable by the change of the chromaticity coordinates:



powerLED P211, original



powerLED P211, damaged by dissolver waste gas

Protection measures in regards to sealing

The points above also apply to chemicals used for sealing luminaire casings. If however the LED module is not installed in the luminaire until after the sealing compound has been completely cured (see relevant material information) the above points can be ignored.

If the LED modules have already been installed in the luminaire, possible damage to the encapsulant can be reduced to a minimum by ensuring adequate spacing (>10 cm) and ventilation (open casing and air circulation, extraction / fan) during the curing process.

Protection measures in regards to cementing

To avoid damaging the LED modules you must not use any tools or exert any pressure on the electronic components or the encapsulant.

- > If glass or Plexiglas shields are used make sure that pressure is not exerted on the encapsulant.
- Only touch the LED modules at the edges

Instructions for cementing TALEXX modules

Preparation

Clean and durable bonding of two materials requires special attention. The following cleaning agents are recommended:

- Isopropanol / Water 50/50
- Acetone
- Heptane

Important aspects

Carrier material

The carrier material must have adequate thermal conductivity (e.g. aluminium). The size of the cooling surface depends on the power of the LEDs, among other things. For information on the cooling surface required, see the appropriate product data sheet.

Adhesive material

The carrier material itself plays an important role in selecting the adhesive material. The crucial factors are the coefficient of expansion and compatibility with the base material of the TALEXX module board (plastic or aluminium). This must be checked in the application in terms of long-term stability, surface contamination and mechanical properties.

Surface quality The carrier material must be uncoated (thermal transport, adhesion) and level at the connection points.

Installation temperature To achieve optimum adhesion we recommend you carry out this work at room temperature.

Duration, optimum adhesive strengths

Maximum adhesion is achieved within 48 hours at room temperature; the process is accelerated by heat. In actual practice this means that at the maximum tc temperature (approx. 75-85 °C, product-specific) maximum adhesion is reached after about 12 hours. During the curing period make sure that there is no tensile load on the adhesive connection of the TALEXX module.

Additional information

TALEXX modules must not be stuck and restuck time and again without replacing the adhesive tape. Damaged adhesive tapes must be completely removed and replaced by new tapes.

Packaging and transport

TALEXX products from Tridonic are delivered in appropriate packaging. The packaging provides special protection against mechanical damage and ESD (electrostatic discharge). If you need to transport TALEXX products you should use this packaging.

Installing the modules

The modules are mounted on a heat sink with 2 bolts per module. In order not to damage the modules only raised head bolts should be used. The bolts should be selected on the basis of the following dimensions:

Dimensions of the fastening bolts

Bolt size	М3
Max. diameter D	5.8 mm
Min. length L	10 mm
Max. length L	Depending on the design of the luminaire and the heat sink



Dimensional drawings modules



Dimensional drawing of the module TALEXXmodule STARK SLE PREMIUM

i NOTICE

CAD data for the modules can be downloaded from the Tridonic homepage (www.tridonic.com) and the relevant product page.

Dimensional drawings LED control gear



LED control gear for TALEXXmodule STARK SLE PREMIUM

Length L	150 mm
Width W	79.5 mm
Height H	34 mm
Hole spacing D	127.6 mm
Hole spacing d	68.6 mm

TRIDONIC Mechanical Aspects

Dimensional drawing LMAI



1 NOTICE

Detailed information and CAD data for the LED control gear can be downloaded from the Tridonic homepage (www.t ridonic.com) and the relevant product page.

Electrical aspects

Electrical connections

Connection between the TALEXXmodule STARK SLE PREMIUM and the Remote LMAI

In the case of the STARK SLE PREMIUM KIT version, the connection between the modules and the Remote LMAI is made with a cable and connector at both ends. The cable is available in a length of 0.2 m. The possible maximum length is 0.5 m.



Connection between the Remote LMAI and the LED control gear

Special Tridonic cables for connecting the Remote LMAI to the LED control gear are available to ensure efficient and reliable operation of the TALEXXengine STARK SLE PREMIUM system.

The connection between the Remote LMAI and the LED control gear is made via a cable with an RJ45 connector at both ends. The cable is available in lengths of 1 m and 2 m and meets the requirements of CAT.5e UTP.



Plug connection on the Remote LMAI and the LED control gear

Electrical safety

All the components of the TALEXXengine STARK SLE PREMIUM system comply with the SELV standard. The voltages are therefore less than 50 V.

Safety extra low voltage (SELV) is defined as ac voltages up to 50 V rms and dc voltages up to 120 V. SELV is part of the low-voltage range. These voltages are not life-threatening to an adult and correspond to the maximum constant contact voltage or fault voltage.

Thanks to SELV voltage, the luminaire can be replaced without risk. There is no need in this case to disconnect the luminaire from the power supply.

Screw terminals on the LED control gear

The connections between the LED control gear and the power supply and the connections of the control lines are made via screw terminals on the LED control gear.

- Screw size M3
- Max. torque 0.5 nm
- Diameter of the cables for strain relief 6.3 to 9.7 mm
- Permissible cable cross-section for terminal: 0.5-2.5 mm²



Connections on the LED control gear

Connections on the LED control gear and the Remote LMAI for TALEXXmodule STARK SLE PREMIUM

Pin / connection	Connection on the TALEXXconverter	Design
÷	Function earth	Screw terminal
~	Power input 230 – 240 V AC	Screw terminal
~	Power input 230 – 240 V AC	Screw terminal
CS	Control input for colourSWITCH	Screw terminal
DA	Control input for DALI / switchDIM	Screw terminal
DA	Control input for DALI / switchDIM	Screw terminal
LAMP 1	Remote LMAI	RJ45
LAMP 2	Remote LMAI	RJ45

Pin / connection	Connection on the Remote LMAI	Design
RJ45	TALEXXconverter	RJ45
+FAN	Feed for active cooling	plug-in terminal
-FAN	Feed for active cooling	plug-in terminal
LED Modul	TALEXXmodule STARK SLE PREMIUM	plug-in terminal
CCI	Colour Control Interface	Spring terminal
CCI	Colour Control Interface	Spring terminal

Wiring of TALEXXconverter LMAI 044/0500



Wiring diagrams

Wiring diagram for switchDIM and colourSWITCH für TALEXXengine STARK SLE PREMIUM





The wiring diagram shows the connection between an LED control gear and up to two STARK SLE PREMIUM KIT modules and the connection between the LED control gear and the power supply.

The integrated switchDIM and colourSWITCH functions are operated via appropriate momentary-action switches.

Wiring diagram for DALI for TALEXXengine STARK SLE PREMIUM





The wiring diagram shows the connection between an LED control gear and up to two STARK SLE PREMIUM KIT modules and the connection between the LED control gear and the power supply and also between the LED control gear and the digital DALI signal.

The LED control gear of the TALEXXengine STARK SLE PREMIUM system support DALI Device Type 8.

Wiring diagram for TALEXXengine STARK SLE PREMIUM to control by CCI (Colour Control Interface)

Operating with single momentary-action switch



Operating with continously variable potentiometer



Optical Aspects

Colour spectrum

The PI-LED® technology used in the TALEXX products enables LEDs to be produced in special light colours or colour temperatures. This means that lighting systems can be created that are not only energy-efficient but also have excellent colour rendering.



Colour spectrum at different colour temperatures

The diagram shows the normalised intensity in percent over the wave length in nm at different colour temperatures.

Coordinates and tolerances (to CIE 1931)

As before, the production process for TALEXX LEDs does without binning. As a result, white LEDs can be produced with normal distribution in the range of a MacAdam-Ellipse 3. Thanks to the proximity to the Planckian curve there are no annoying colour discrepancies.

Every module is automatically tested at the final inspection stage to ensure that all the supplied products fall within the agreed specification.



Location of the measuring points along the Planckian curve:

Ambient temperature of the measurement	t _a = 25 °C
Measurement tolerances of the colour coordinates	±0,01

Coordinates and tolerances

Light colours

TALEXXengine STARK SLE PREMIUM covers all the light colours below.

TRIDONIC Optical Aspects

MacAdam Ellipse: 2,700 K (Gold)



Centre 0.4700	0.4160

MacAdam Ellipse: 3,000 K



TRIDONIC Optical Aspects

MacAdam Ellipse: 4,000 K



	x0	у0
Centre	0.3860	0.3780

MacAdam Ellipse: 6,500 K



Eye safety

Risk group	Evaluation
Actinic UV E _S (200 - 400 nm)	Risk group 0 ⁽¹⁾
Near UV E _{UVA} (315 - 400 nm)	Risk group 0 ⁽¹⁾
Blue light L _B (300 - 700 nm)	Risk group 0 ⁽¹⁾
Retina, thermal L _R (380 - 1,400 nm)	Risk group 0 ⁽¹⁾
IR radiation, eye E _{IR} (780 - 3,000 nm)	Risk group 0 ⁽¹⁾

⁽¹⁾ The evaluation of eye safety is based on EN 62471:2008 (photo-biological safety of lamps and lamp systems):

- Risk-free (risk group 0): The LEDs do not pose any photo-biological risk.
- Low risk (risk group 1): The LEDs pose a small risk because of normal limitations.
- Medium risk (risk group 2): The LEDs pose a small risk because of reactions to bright light sources or thermal discomfort.
- ▶ High risk (risk group 3): The LEDs pose a risk even with just momentary or temporary exposure.

Reflector design and beam characteristics

Reflector design

The mechanical and optical properties of the modules of the TALEXXengine STARK SLE PREMIUM system offer the best conditions for using reflectors. The overall efficiency of the system can be optimised by choosing a reflector that directs the light appropriately.

The optical properties (e.g. beam angle) and the dimensions of the reflector play a crucial role.

The overall height of the luminaire can be reduced by selecting a low-profile reflector, depending on the beam angle required. This may improve the thermal output of the luminaire by increasing the height available for the heat sink. To achieve uniform illumination a reflector withy an integrated diffuser is recommended for LED modules with multicolour LEDs. This ensures that the colours are properly mixed. Some reflectors have the option of faceting for the reflector wall. Depending on the position of the homogenising element, different efficiencies and different colour mixing results can be achieved.

TRIDONIC Optical Aspects

Examples of reflectors with different beam angles



1 NOTICE

Tridonic can supply the CAD data for the modules on request to help create customised designs and to carry out optical simulations.

Beam characteristics, TALEXXmodule STARK SLE PREMIUM



Thermal aspects

Module cooling

Effect of cooling on the life of the modules

The modules of theTALEXXengine STARK SLE PREMIUM system have been designed to operate with a passive or active heat sink and can be mounted directly on such a suitable heat sink.

The life of the module depends to a large extent on the operating temperature. The more that the operating temperature can be reduced by cooling, the longer the expected life of the module. If the permitted operating temperature is exceeded, however, the life of the module will be significantly reduced.



Lifetime characteristic

The diagram shows the change in luminous flux in percent over an operating time of 1,000 h at different t_c operating temperatures.

Luminous flux	Operating time at t _c = 65 °C
80 %	32,000 h
70 %	50,000 h
50 %	91,000 h

I NOTICE

Please check the information on the operating temperature and the requirements for cooling in the module data sheets.

Requirements for the heat sink

Although the operating temperature of the modules is continually monitored during operation and the power is automatically reduced in the event of excess temperature, the modules should not be operated without a heat sink. The heat sinks must be dimensioned to provide adequate cooling capacity.

The R_{th} value is important for selecting an appropriate heat sink. This value depends on the light output of the module and on the ambient temperature in which the module is to be operated. The Rth value of the heat sink must be smaller than the required R_{th} value.

I NOTICE

Please check the information on heat sinks in the module data sheets.

Passive and active cooling

Passive cooling



Heat transfer from a heat source to the surrounding cooling medium (e.g. air) depends primarily on the difference in temperature, the effective surface area and the flow rate of the cooling medium. The function of a heat sink is to increase the surface area over which the heat can be dissipated. This lowers the thermal resistance.

A passive heat sink works mainly by convection. The surrounding air is heated, which makes it rise, and is replaced by cooler air.

Heat pipes can be used as an alternative to cooing with fans. If space is particularly tight, the heat is first conveyed away. The actual heat sink is located at the other end of the heat pipe.

TRIDONIC Thermal Aspects

Benefits of passive cooling

- Energy savings
- Silent
- No mechanical wear
- No maintenance

Active cooling



An active heat sink consists of the heat sink itself and an electrically powered fan. The fan dissipates heat from the heat sink by blowing a sufficient quantity of air along the surface of the heat sink. To reduce the power draw and noise, the fan speed can be controlled from the active cooling system on the basis of temperature. The fan speed is not controlled from the TALEXXengine STARK system. A diaphragm can be used as an alternative to fans to produce active air movements.

Active heat sinks with fan cooling achieve around six times the performance of passive heat sinks for the same amount of material used. Active heat sinks can therefore be made very compact.

Benefits of active cooling

- Space savings
- Effective cooling
- Professional design

Fan connection and temperature measurement

Connection of the fan to the TALEXXmodule STARK SLE PREMIUM module

For active cooling for the TALEXXmodule STARK SLE PREMIUM version one fan per module can be connected directly to the remote LMAI.

12 V fan connection on the remote LMAI



Temperature measurement on the module



There is a t_c point underneath the modules for checking the temperature of the modules:

The temperature at the t_c point can be measured with a simple temperature probe. Since the underside of the modules is made from anodised aluminium, any measurements made by an infra-red camera would lead to inaccurate results. In actual practice, thermocouples (e.g. B & B Thermotechnik thermocouple, K-type) have been successfully used for taking measurements. Such thermocouples can be attached directly to the t_c point with heat-resistant adhesive tape or a suitable adhesive. The measured values are recorded by an electronic thermometer (e.g. "FLUKE 51", VOLTCRAFT K202 data logger).

The maximum possible temperature must be determined under worst-case conditions (ambient temperature of the luminaire, installation of the luminaire) for the relevant application. Before the measurement is taken the luminaire should be operated for at least 4 hours in a draught-free room.

Temperature management of the LED control gear

Although the LED control gear has an integrated temperature management system the requirements relating to cooling of the LED control gear must also be taken into account. Unintentional automatic dimming at overtemperature, for example, indicates inadequate cooling of the LED control gear.

The temperature at the t_c point on the LED control gear can be measured with a simple temperature probe. The t_c point on the LED control gear is indicated by a sticker on the casing.

Measurement conditions, sensors and handling are described in detail in standard EN 60598-1 "General requirements and tests for luminaires".

Ordering information and sources

Article numbers

TALEXXengine STARK SLE PREMIUM with 2.050 Im

Product name	Description	Article number
STARK SLE 2000-927-965-PRE-KIT	LMAI + SLE2000 with housing	89601742
STARK SLE 2000-927-965-PRE-W/OH-KIT	LMAI + SLE2000 without housing	89601743
LCAU 2x020/0048 L010 one4all	LED control gear, In-built	86459414
LCAU 2x020/0048 L020 one4all	LED control gear, Remote	86459108
CONNECT RJ45/RJ45 1.0m	Connection cable (LCAU - LMAI), length 1 m	24166480
CONNECT RJ45/RJ45 2.0m	Connection cable (LCAU - LMAI), length 2 m	24166481
CONNECT 10PIN PLUG/10PIN PLUG 0.2m	Connection cable (LMAI - SLE module), length 0.2 m	24166482

TALEXXengine STARK SLE PREMIUM with 1.350 Im

Product name	Description	Article number
STARK SLE 1400-927-965-PRE-KIT	LMAI + SLE1400 with housing	89601740
STARK SLE 1400-927-965-PRE-W/OH-KIT	LMAI + SLE1400 without housing	89601741
LCAU 2x020/0048 L010 one4all	LED control gear, In-built	86459414
LCAU 2x020/0048 L020 one4all	LED control gear, Remote	86459108
CONNECT RJ45/RJ45 1.0m	Connection cable (LCAU - LMAI), length 1 m	24166480
CONNECT RJ45/RJ45 2.0m	Connection cable (LCAU - LMAI), length 2 m	24166481
CONNECT 10PIN PLUG/10PIN PLUG 0.2m	Connection cable (LMAI - SLE module), length 0.2 m	24166482

Suitable controllers

Tridonic offers a comprehensive range of DALI-compatible products. All the devices specified here support DALI Device Type 6 and therefore guarantee effective use of TALEXXengine STARK SLE PREMIUM.

Product name	Article number
DALI MSensor 02	86459304
DALI SC	24034263
DALI MC	86458507
DALI TOUCHPANEL 02	28000022
DALI x/e-touchPANEL 02	28000005
DALI PS	24033444
DALI USB	24138923

1 NOTICE

Go to www.tridonic.com to see the current range of products and the latest software updates.

Product application matrix

Whether you are looking for wide-area lighting or focused accent lighting, our wide range of TALEXX products will help you create an individual atmosphere and highlight specific areas exactly as you want. Our product portfolio includes individual light points, round, rectangular and strip versions. Specially matched operating equipment such as LED control gear, amplifiers and sequencers round off the components for a perfect system solution: They guarantee ideal operation and maximum efficiency.

Luminaire application

TALEXXengine	Downlight	Spotlight	Linear / rectangular	Decorative	Surface	Outdoor (street)
TALEXXengine STARK DLE						
TALEXXengine STARK SLE						
TALEXXengine FULMEN						
TALEXXengine LINE						

Luminaire application

TALEXXmodule	Downlight	Spotlight	Linear / rectangular	Decorative	Surface	Outdoor (street)
TALEXXmodule SPOT						
TALEXXmodule RECTANGULAR						
TALEXXmodule EOS						
TALEXXmodule STRIP						
TALEXXmodule TAPE						

For more information and technical data on the entire TALEXX product portfolio go to led.tridonic.com or see our TALEXX catalogue.

TRIDONIC Ordering information and sources

Partners

Heat sinks

Heat sinks with active and passive cooling to match the module can be obtained from the following manufacturers:

BRYTEC AG Brytec GmbH Vierthalerstrasse 5 AT-5020 Salzburg T +43 662 87 66 93 F +43 662 87 66 97 info@brytec.at

Cooliance GmbH Im Ferning 54 76275 Ettlingen Germany Tel: +49 7243 33 29 734 Fax. +49 7243 33 29 735 info@cooliance.eu

MechaTronix 4 to 6F, No.308 Ba-De 1st Rd., Sinsin district, Kaohsiung City 80050, Taiwan Tel: +886-7-2382185 Fax: +886-7-2382187 sales@mechatronix-asia.com www.mechatronix-asia.com

Nuventix Vertrieb Österreich EBV Distributor Schonbrunner Straße 297-307 1120 Wien T +43 1 89152-0 F +43 1 89152-30 www.ebv.com

SUNON European Headquarters Sales area manager Direct line: 0033 1 46 15 44 98 Fax: 0033 1 46 15 45 10 Mobile: 0033 6 24 07 50 49 andreas.rudel@sunoneurope.com

Heat sinks with active cooling can be obtained from the following manufacturers:

Francois JAEGLE NUVENTIX EMEA Sales and Support Director +33 624 73 4646 PARIS fjaegle@nuventix.com

TRIDONIC Ordering information and sources

Heat sinks with **passive cooling** can be obtained from the following manufacturers:

AVC Asia Vital Components Europa GmbH Willicher Damm 127 D-41066 Mönchengladbach T +49 2161 5662792 F +49 2161 5662799 sales@avc-europa.de

FrigoDynamics GmbH Bahnhofstr. 16 D-85570 Markt-Schwaben Germany +49-8121-973730 +49-8121-973731 www.frigodynamics.com

Heat-conducting foil and paste

Heat-conducting **foil** (e.g. Transtherm® T2022-4, or Transtherm® Phase Change) for thermal connection between the module and a heat sink is available from the following partner:

BALKHAUSEN Division of Brady GmbH Rudolf-Diesel-Straße 17 28857 Syke Postfach 1253, 28846, Syke T +49 4242 692 0 F +49 4242 692 30 angebot@balkhausen.de

Kunze Folien GmbH Raiffeisenallee 12a D-82041 Oberhaching Tel: +49 89 66 66 82-0 Fax: +49 89 66 66 82-10 info@heatmanagement.com

3M Electro&Communications Business 4C, 3M House, 28 Great Jackson St Manchester, M15 4PA Office: +44 161 237 6182 Fax: +44 161 237 1105 www.3m.co.uk/electronics

Heat-conducting **paste** (e.g. Silicone Fluid Component) for thermal connection between the module and a heat sink is available from the following partner:

Shin-Etsu Chemical Co. Ltd. 6-1, Ohtemachi 2-chome Chiyoda-ku

TRIDONIC Ordering information and sources

Tokyo 100-0004 Japan

LED housing

LED housing is available from the following partner:

A.A.G. STUCCHI s.r.l. u.s. Via IV Novembre, 30/32 23854 Olginate LC Italy Tel: +39.0341.653.204 Mob: +39.335.611.44.85 www.aagstucchi.it

Reflector solutions and reflector design

Reflector solutions and support for reflector design are available from the following partners:

ALMECO S.p.A. Via della Liberazione 15 Tel: +39 02 988963.1 Fax: +39 02 988963.99 info.it@almecogroup.com

Alux-Luxar GmbH & Co. KG Schneiderstrasse 76 40764 Langenfeld Germany T +49 2173 279 0 sales@alux-luxar.de

Jordan Reflektoren GmbH & Co. KG Schwelmerstrasse 161-171 42389 Wuppertal Germany T +49 202 60720 info@jordan-reflektoren.de

KHATOD OPTOELECTRONIC Via Monfalcone, 41 20092 Cinisello Balsamo (Milan) ITALY Tel: +39 02 660.136.95 Fax: +39 02 660.135.00 Christian Todaro Mobile: +39 342 8593226 Skype: todaro_khatod c.todaro@khatod.com www.Khatod.com

LEDIL OY Tehdaskatu 13 24100 Salo, Finland F +35 8 2 7338001

Tridonic sales organisation

The complete list of the global Tridonic sales organisation can be found on the Tridonic homepage at address list.

Additional information

Go to www.tridonic.com to find your personal contact at Tridonic.

Further information and ordering data:

- TALEXX catalogue at www.tridonic.com menue Services > Literature > Catalogue
- Data sheets at www.tridonic.com menue Technical data > Data sheets
- Certificates at www.tridonic.com menue Technical data > Certificates